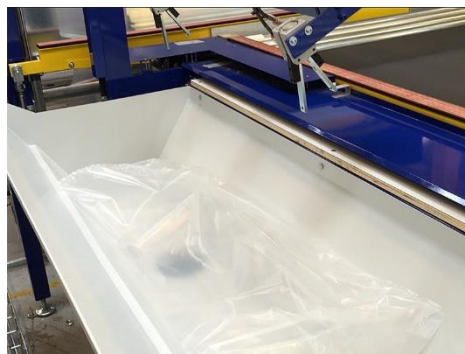


# Waste system designed for the PVC packing industry.

## Suction for non-continuous side trims:



Suction point installed directly at the cut point.  
The suction is only activated for 1-2 seconds  
when the glue bar opens



Waste tray for dropped trims.  
Vacuum works only on demand, from a machine  
signal or a sensor inside the hopper.

## Suction for continuous side trims:

Is controlled by the machine producing the  
waste and vacuum is only ON when  
suction is needed.

The in-line guillotine-cutting device is  
designed to cut continuous waste strips  
into non continuous strips, inside the pipe  
system. Timing of the cuts is timer  
controlled when the machine is operating.



👍 No manual handling of waste

👍 Higher work rate

👍 More free floor space

Waste is automatically packed and ready for shipping.



Baled

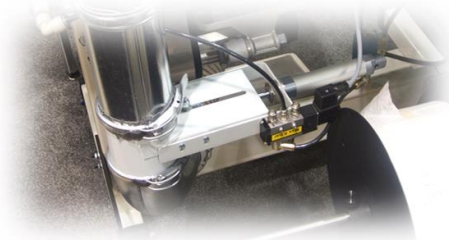
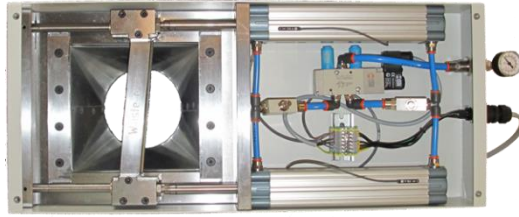


Compacted



Compressed in bags

## In-line cutters and dampers ensures optimal running conditions



The in-line guillotine-cutting device is designed to cut continuous waste strips into pieces, inside the pipe system.

CSC type works bi-directional with continuous vacuum.

SC type is uni-directional and works also as energy save damper.

Energy saving valves can be added on all machines where suction is only needed when the machine is trimming.

The valves are designed for material passing, with no slides to jam material.

## Vacuum generators and control options



The direct drive vacuum unit and the use of frequency inverters gives a unique possibility of making systems with extreme low daily running and maintenance costs.



The multi-language touch screen controller makes the operation of the system easy and simple. Adjustments and customizing of the system is made directly on the control box without use of costly software.

Expansion modules are already preprogrammed and can be added at any time, with just a dipswitch setting and an ethernet cable connection.

## Laser welded segment pipes in diameters from 40 to 500 mm



The range of segmented pipes and ducting's gives flexibility in customizing each installation for the factory floor conditions and the amount of machines connected to the system.

The smooth laser welded galvanized steel pipes is perfect for fibre and textile material transport. Even the connections of the pipes are made with quick fitting clamps, which give a smooth pipe joint that is easy to dismount without tools.

### **Waste-exit**

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